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Operating manual Industrial Scales

KERN EOC

Version 2.0 2019-06 GB





KERN EOC

Version 2.0 2019-06

Operating manual Platform balance

Contents

2

1	Technical data	4
2	Appliance overview	12
2.1	Overview of display	
2.2	Keyboard overview	
2.2.1	Numerical input via the navigation buttons	
3	Basic Information (General)	18
3.1	Proper use	
3.2	Improper Use	
3.3	Warranty	
3.4	Monitoring of Test Equipment	
4	Basic Safety Precautions	19
4.1	Pay attention to the instructions in the Operation Manual	
4.2	Personnel training	
5	Transport and storage	19
5.1	Testing upon acceptance	19
5.2	Packaging / return transport	
6	Unpacking, Setup and Commissioning	20
6.1	Installation Site, Location of Use	
6.2	Unpacking	
6.2.1	Scope of delivery	
6.3	Mains connection	
6.4	Rechargeable battery operation	
6.5	Connection of peripheral devices	
6.6	Initial Commissioning	
6.7	Adjustment	
6.8	Adjustment	
6.9	Linearisation	24

7	Operation	25
7.1	Start-up	
7.2	Switching Off	
7.3	Zeroing	
7.4	Decimal point	
7.5	Simple weighing	
7.6	Switch-over weighing unit	27
7.7	Weighing with tare	28
7.8	Weighing with tolerance range	29
7.8.1	Tolerance check for target weight	30
7.8.2	Tolerance check for target quantity	32
7.9	Manual totalizing	34
7.10	Automatic adding-up	36
7.11	Parts counting	37
7.12	Percentage weighing	38
7.13	Animal weighing	39
7.14	Lock keyboard	
7.15	Display background illumination	40
7.16	Automatic switch-off function "AUTO OFF"	41
8	The menu	42
8.1	Navigation in the menu	
8.2	Menu overview	
9	Servicing, maintenance, disposal	46
9.1	Cleaning	
9.2	Servicing, maintenance	46
9.3	Disposal	46
9.4	Error messages	47
10	Data output RS232C	10
10 10.1		
10.1 10.2	Technical data	
	Printer modeRemote control instructions	
10.3 10.4		
10.4	KERN Communications Protocol (KERN Interface Protocol)	
11	Instant help	51
12	Declaration of conformity	Ea
14	Decial alieli eli cellielillity	

1 Technical data

KERN	EOC 6K-3	EOC 6K-4A	EOC 10K-3
Readability (d)	1 g / 2 g	0.5 g	2 g / 5 g
Weighing range (max)	3 kg / 6 kg	6 kg	6 kg / 12 kg
Reproducibility	1 g / 2 g	0.5 g	2 g / 5 g
Linearity	±3g/6g	1.5 g	±6g/15g
Warm-up time	10 minutes	30 minutes	10 minutes
Minimum unit weight at piece counting under laboratory conditions*	250 mg	250 mg	5 g
Minimum unit weight at piece counting under normal conditions**	2,5 g	2,5 g	5 g
Reference unit weights at piece count	10, 20, 50, 100, 200		
Weighing Units	Details "V	Veighing units" c	hapter 7.6
Recommended adjustment weight, not added (class) Details for "Selection of the Adjustment weight" in chapter 7.6	6 kg 6 kg 12 kg (M1) (F2) (M1)		
Stabilization time (typical)		3 sec.	
Electric Supply	100	V - 240 V, 50 / 60	Hz
Auto Off	off, 3 mi	n., 5 min., 15 min.,	30 min.
Operating temperature	- 10° C + 40° C		
Humidity of air	max. 80 % (not condensing)		
Terminal (B x D x H) mm	268 x 115 x 80		
Platform (B x D x H)mm	300 x 300 x 100 300 x 300 x 100 300 x 300 x 100		
Weight kg (net)	5.2 5.2 5.2		

KERN	EOC 10K-3A	EOC 10K-4	EOC 20K-3A	
Readability (d)	1 g	0,2 g / 0,5 g	2 g	
Weighing range (max)	12 kg	6 kg / 15 kg	24 kg	
Reproducibility	1 g	0.2 g / 0.5 g	2 g	
Linearity	± 3 g	± 0.6 g / 1.5 g	± 6 g	
Warm-up time	30 minutes	2 hours	30 minutes	
Minimum unit weight at piece counting under laboratory conditions*	500 mg	500 mg	1 g	
Minimum unit weight at piece counting under normal conditions**	5 g	5 g 5 g		
Reference unit weights at piece count	<u> </u>		0, 20, 50, 100, 200	
Weighing Units	Details "V	Veighing units" c	hapter 7.6	
Recommended adjustment weight, not added (class)				
Details for "Selection of the Adjustment weight" in chapter 7.6	12 kg 15 kg 24 kg (F2) (F2)			
Stabilization time (typical)		3 sec.		
Electric Supply	100) V - 240 V, 50 / 60) Hz	
Auto Off	off, 3 mi	n., 5 min., 15 min.	, 30 min.	
Operating temperature	- 10° C + 40° C		,	
Humidity of air	max. 80 % (not condensing)			
Terminal (B x D x H) mm	268 x 115 x 80			
Platform (B x D x H)mm	300 x 300 x 100 300 x 300 x 100 300 x 300 x 100			
Weight kg (net)	5.2 5.2 5.2		5.2	

KERN	EOC 30K-3	EOC 30K-3L	EOC 30K-4S	EOC 30K-4
Item no./ Type	-	-	TEOC 30K-4S-A	
Readability (d)	5 g / 10 g	5 g / 10 g	0,5 g / 1 g	0,5 g / 1 g
Weighing range (max)	15 kg / 35 kg	15 kg / 35 kg	15 kg / 35 kg	15 kg / 35 kg
Reproducibility	5 g / 10 g	5 g / 10 g	0,5 g / 1 g	0.5 g / 1 g
Linearity	± 15 g / 30 g	± 15 g / 30 g	± 1,5 g / 3 g	± 1.5 g / 3 g
Warm-up time	10 minutes	10 minutes	2 hours	2 hours
Minimum unit weight at piece counting under laboratory conditions*	1 g	1 g	1 g	1 g
Minimum unit weight at piece counting under normal conditions**	10 g	10 g	10 g	10 g
Reference unit weights at piece count	10, 20, 50, 100, 200			
Weighing Units	Detai	ls " Weighing	units" chapt	er 7.6
Recommended adjustment weight, not added (class) Details for "Selection of the Adjustment weight" in chapter 7.6	30 kg 30 kg 30 k			30 kg (M1)
Stabilization time (typical)		2 s	ec.	
Electric Supply		100 V - 240 Y	V, 50 / 60 Hz	
Auto Off	off,	3 min., 5 min.	, 15 min., 30	min.
Operating temperature	- 10° C + 40° C			
Humidity of air	max. 80 % (not condensing))	
Terminal (B x D x H) mm	268 x 115 x 80			
Platform (B x D x H)mm	300x300x110 500x400x120 300x300x110 500x400x120			500x400x120
Weight kg (net)	5.2	9.0	5.2	9.0

KERN	EOC 60K-2	EOC 60K-2L	EOC 60K-3	
Readability (d)	10 g / 20 g	10 g / 20 g	1 g / 2 g	
Weighing range (max)	30 kg / 60 kg	30 kg / 60 kg	30 kg / 60 kg	
Reproducibility	10 g / 20 g	10 g / 20 g	1 g / 2 g	
Linearity	± 30 g / 60 g	± 30 g / 60 g	±3g/6g	
Warm-up time	10 minutes	10 minutes	2 hours	
Minimum unit weight at piece counting under laboratory conditions*	2 g	2 g	2 g	
Minimum unit weight at piece counting under normal conditions**	20 g	20 g 20 g		
Reference unit weights at piece count	10, 20, 50, 100, 200)	
Weighing Units	Details " V	Veighing units" ch	napter 7.6	
Recommended adjustment weight, not added (class)	CO 1ca	CO ka	00 km	
Details for "Selection of the Adjustment weight" in chapter 7.6	60 kg (M1)	60 kg (M1)	60 kg (M1)	
Stabilization time (typical)	2 sec.			
Electric Supply	100	V - 240 V, 50 / 60	Hz	
Auto Off	off, 3 min., 5 min., 15 min., 30 min.			
Operating temperature	- 10° C + 40° C			
Humidity of air	max. 80 % (not condensing)			
Terminal (B x D x H) mm	268 x 115 x 80			
Platform (B x D x H)mm	300 x 300 x 110 500x400x120 300 x 300 x 110			
Weight kg (net)	5.2 9.0 5.2		5.2	

KERN	EOC 60K-3A	EOC 60K-3L	EOC 100K-2	
Readability (d)	5 g	1 g / 2 g	20 g / 50 g	
Weighing range (max)	60 kg	30 kg / 60 kg	60 kg / 150 kg	
Reproducibility	5 g	1 g / 2 g	20 g / 50 g	
Linearity	± 15 g	±3g/6g	± 60 / 150 g	
Warm-up time	30 minutes	2 hours	10 minutes	
Minimum unit weight at piece counting under laboratory conditions*	2 g	2 g	5 g	
Minimum unit weight at piece counting under normal conditions**	20 g 20 g 50 g		50 g	
Reference unit weights at piece count	1	10, 20, 50, 100, 200		
Weighing Units	Details " V	Veighing units" c	hapter 7.6	
Recommended adjustment weight, not added (class)				
Details for "Selection of the Adjustment weight" in chapter 7.6	60 kg 60 kg 150 kg (F2) (M1) (M1)			
Stabilization time (typical)		2 sec.		
Electric Supply	100	V - 240 V, 50 / 60	Hz	
Auto Off	off, 3 mi	n., 5 min., 15 min.,	30 min.	
Operating temperature	- 10° C + 40° C			
Humidity of air	max. 80 % (not condensing)		sing)	
Terminal (B x D x H) mm	268 x 115 x 80			
Platform (B x D x H)mm	300 x 300 x 110 500 x 400 x 120 300 x 300 x 110			
Weight kg (net)	5.2 9.0 5.2			

KERN	EOC 100K-2L	EOC 100K-2A	EOC 100K-2XL
Readability (d)	20 g / 50 g	10 g	20 g / 50 g
Weighing range (max)	60 kg / 150 kg	120 kg	60 kg / 150 kg
Reproducibility	20 g / 50 g	10 g	20 g / 50 g
Linearity	± 60 / 150 g	± 30 g	± 60 g / 150 g
Warm-up time	10 minutes	30 minutes	10 minutes
Minimum unit weight at piece counting under laboratory conditions*	5 g	5 g	5 g
Minimum unit weight at piece counting under normal conditions**	50 g	50 g	50 g
Reference unit weights at piece count	10, 20, 50, 100, 200		
Weighing Units	Details "	Weighing units" ch	apter 7.6
Recommended adjustment weight, not added (class) Details for "Selection of the Adjustment weight" in chapter 7.6	150 kg (M1)	120 kg (F2)	150 kg (M1)
Stabilization time (typical)		2 sec.	
Electric Supply	10	0 V - 240 V, 50 / 60	Hz
Auto Off	off, 3 m	nin., 5 min., 15 min.,	30 min.
Operating temperature	- 10° C + 40° C		
Humidity of air	max. 80 % (not condensing)		
Terminal (B x D x H) mm	268 x 115 x 80		
Platform (B x D x H)mm	500 x 400 x 120		600 x 500 x 150
Weight kg (net)	9.0	9.0	18.4

KERN	EOC 100K-2XXL	EOC 100K-3	EOC 100K-3L
Readability (d)	20 g / 50 g	2 g / 5 g	2 g / 5 g
Weighing range (max)	60 kg / 150 kg	60 kg / 150 kg	60 kg / 150 kg
Reproducibility	20 g / 50 g	2 g / 5 g	2 g / 5 g
Linearity	± 60 / 150 g	± 6 g / 15 g	± 6 g / 15 g
Warm-up time	10 minutes	2 hours	2 hours
Minimum unit weight at piece counting under laboratory conditions*	10 g	5 g	5 g
Minimum unit weight at piece counting under normal conditions**	100 g	50 g	50 g
Reference unit weights at piece count	10, 20, 50, 100, 200		
Weighing Units	Details "	Weighing units" ch	apter 7.6
Recommended adjustment weight, not added (class)	150 kg	150 kg	150 kg
Details for "Selection of the Adjustment weight" in chapter 7.6	(M1)	(F2)	(F2)
Stabilization time (typical)	2 sec.	3 sec.	3 sec.
Electric Supply	10	0 V - 240 V, 50 / 60	Hz
Auto Off	off, 3 min., 5 min., 15 min., 30 min.		
Operating temperature	- 10° C + 40° C		
Humidity of air	max. 80 % (not condensing)		
Terminal (B x D x H) mm		268 x 115 x 80	
Platform (B x D x H)mm	950 x 500 x 60 300 x 300 x 110 mm 500 x 400 x 120		500 x 400 x 120
Weight kg (net)	15.7	5.2	9.0

KERN	EOC 300K-2	EOC 300K-2L	EOC 300K-3
Readability (d)	50 g / 100 g	50 g / 100 g	5 g / 10 g
Weighing range (max)	150 kg / 300 kg	150 kg / 300 kg	150 kg / 300 kg
Reproducibility	50 g / 100 g	50 g / 100 g	5 g / 10 g
Linearity	± 150 / 300 g	± 150 / 300 g	± 15 g / 30 g
Warm-up time	10 minutes	10 minutes	2 hours
Minimum unit weight at piece counting under laboratory conditions*	10 g	10 g	10 g
Minimum unit weight at piece counting under normal conditions**	100 g	100 g	100 g
Reference unit weights at piece count	10, 20, 50, 100, 200		
Weighing Units	Details "	Weighing units" ch	apter 7.6
Recommended adjustment weight, not added (class)	300 kg	300 kg	300 kg
Details for "Selection of the Adjustment weight" in chapter 7.6	(M1)	(M1)	(F2)
Stabilization time (typical)	2 sec.	2 sec.	2 sec.
Electric Supply	10	00 V - 240 V, 50 / 60 I	Hz
Auto Off	off, 3 min., 5 min., 15 min., 30 min.		
Operating temperature	- 10° C + 40° C		
Humidity of air	max. 80 % (not condensing)		
Terminal (B x D x H) mm	268 x 115 x 80		
Platform (B x D x H)mm	500 x 400 x 120 600 x 500 x 150 mm 500 x 400 x 120		500 x 400 x 120
Weight kg (net)	9.0	18.4	9.0

* Minimum unit weight at piece counting under laboratory conditions:

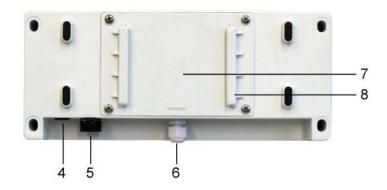
- > Perfect ambient conditions to perform high resolution counting
- No dispersion of counted parts weight

**Minimum unit weight at piece counting under normal conditions:

- > Unstable ambient conditions (wind gusts, vibrations)
- > Dispersion of counted parts weight

2 Appliance overview



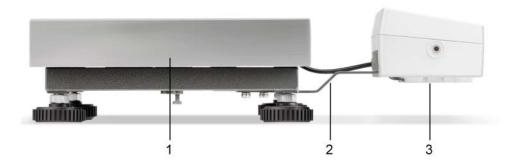


- 1. Weight display
- Weighing unit
 Keyboard
- 4. Connection of mains adapter
- 5. RS232
- 6. Input connection load cell cable
- 7. Battery compartment
- 8. Guide rail support base / stand



Support base/Wall fixture

Balance EOC with assembly plate EOC-A03 (optional):



- 1. Platform
- Fitting panel
 Display Unit

Balance with tripod EOC-A05 (optional):



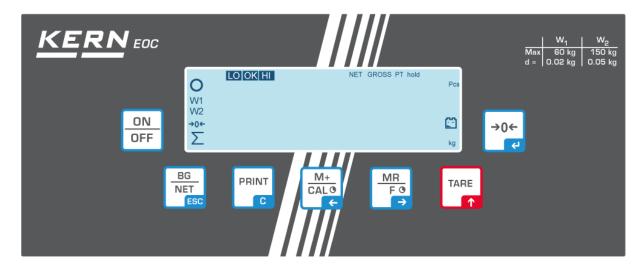
Flip/Flop evaluation device:

May be positioned in many ways, e.g. self-supporting or screwed into the wall (optional). By turning the upper housing shell, the angle of the display as well as the exit position of the cables can be changed.





2.1 Overview of display

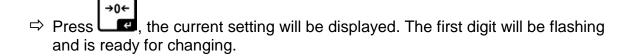


Display	Significance
W1	Weighing range 1
W2	Weighing range 2
	Battery very low
0	Stability display
→0←	Zero indicator
GROSS	Gross weight
NET	Net weight
PT	Pre-Tare
hold	Hold function
Pcs	Parts counting
Kg	Weighing unit
Σ	Totalization
LO OK HI	Indicators for weighing with tolerance range

2.2 Keyboard overview

Buttons	Function
ON OFF	Turn on/off
→0←	• Zeroing
Navigation button ←	Confirm entry
TARE	Taring
Navigation button 🛧	At numeric input increase flashing digitScroll forward in menu
MR F 0	Display sum total
Navigation button →	Digit selection to the right
M+ CAL •	Add weighing value to summation memory
Navigation button ←	Digit selection to the left
PRINT	Calculate weighing data via interface
С	• Delete
BG NET ESC	Change between gross ⇔ and net weight
ESC	Back to menu/weighing mode
TARE →0←	Call up mean value function
BG NET ESC + PRINT	Call up weighing with tolerance range
M+ CAL [⊙] + MR F [⊙]	Delete total added memory

2.2.1 Numerical input via the navigation buttons



- ⇒ If you do not wish to change the first digit, press , the second digit will start flashing.
 - Each time you press, the display will move to the subsequent digit, after the last digit the display will return to the first digit.
- To change the selected (flashing) digit, press repeatedly until the desired value is displayed. Then press to access further digits and change them by
- ⇒ Complete your entry by

3 Basic Information (General)

3.1 Proper use

The balance you purchased is intended to determine the weighing value of a load. It is intended to be used as a "non-automatic balance", i.e. the material to be weighed is manually and carefully placed in the centre of the weighing pan. As soon as a stable weighing value is reached the weighing value can be read.

3.2 Improper Use

Do not use balance for dynamic weighing. In the event that small quantities are removed or added to the load, incorrect weighing results can be displayed due to the "stability compensation". (Example: Slowly draining fluids from a container on the balance.)

Do not leave permanent load on the weighing pan. This may damage the measuring system.

Impacts and overloading exceeding the stated maximum load (max) of the balance, minus a possibly existing tare load, must be strictly avoided. Balance may be damage by this.

Never operate balance in explosive environment. The serial version is not explosion protected.

The structure of the balance may not be modified. This may lead to incorrect weighing results, safety-related faults and destruction of the balance.

The balance may only be used according to the described conditions. Other areas of use must be released by KERN in writing.

3.3 Warranty

Warranty claims shall be voided in case

- Our conditions in the operation manual are ignored
- The appliance is used outside the described uses
- The appliance is modified or opened
- Mechanical damage and damage caused by media, liquids
- Natural wear and tear
- The appliance is improperly set up or incorrectly electrically connected
- The measuring system is overloaded

3.4 Monitoring of Test Equipment

In the framework of quality assurance the measuring-related properties of the balance and, if applicable, the testing weight, must be checked regularly. The responsible user must define a suitable interval as well as type and scope of this test. Information is available on KERN's home page (www.kern-sohn.com) with regard to the monitoring of balance test equipment and the test weights required for this. In KERN's accredited DKD calibration laboratory test weights and balances may be calibrated (return to the national standard) fast and at moderate cost.

4 Basic Safety Precautions

4.1 Pay attention to the instructions in the Operation Manual



Carefully read this operation manual before setup and commissioning, even if you are already familiar with KERN balances.

4.2 Personnel training

The appliance may only be operated and maintained by trained personnel.

5 Transport and storage

5.1 Testing upon acceptance

When receiving the appliance, please check packaging immediately, and the appliance itself when unpacking for possible visible damage.

5.2 Packaging / return transport



- ⇒ Keep all parts of the original packaging for a possibly required return.
- ⇒ Only use original packaging for returning.
- ⇒ Prior to dispatch disconnect all cables and remove loose/mobile parts.
- □ Reattach possibly supplied transport securing devices.
- ⇒ Secure all parts such as the glass wind screen, the weighing platform, power unit etc. against shifting and damage.

6 Unpacking, Setup and Commissioning

6.1 Installation Site, Location of Use

The balances are designed in a way that reliable weighing results are achieved in common conditions of use.

You will work accurately and fast, if you select the right location for your balance. *Therefore, observe the following for the installation site:*

- Place the balance on a firm, level surface;
- Avoid extreme heat as well as temperature fluctuation caused by installing next to a radiator or in the direct sunlight;
- Protect the balance against direct draughts due to open windows and doors;
- · Avoid jarring during weighing;
- Protect the balance against high humidity, vapours and dust;
- Do not expose the device to extreme dampness for longer periods of time. Non-permitted condensation (condensation of air humidity on the appliance) may occur if a cold appliance is taken to a considerably warmer environment. In this case, acclimatize the disconnected appliance for ca. 2 hours at room temperature.
- Avoid static charge of loads and weighing container.

Major display deviations (incorrect weighing results) may be experienced should electromagnetic fields (e.g. due to mobile phones or radio equipment), static electricity accumulations or instable power supply occur. Change location or remove source of interference.

6.2 Unpacking

Carefully remove the balance from the packaging, remove plastic cover and setup balance at the intended workstation.

6.2.1 Scope of delivery

Serial accessories:

- Terminal
- Platform
- Mains adapter
- Protective cover
- Support base/Wall fixture
- Operating manual

6.3 Mains connection

Power is supplied via the external mains adapter. The stated voltage value must be the same as the local voltage.

Only use original KERN mains adapters. Using other makes requires consent by KERN.

6.4 Rechargeable battery operation

Before the first use, the battery should be charged by connecting it to the mains power supply for at least 12 hours.

When the symbol keeps flashing on the display, please charge the batteries soon.

6.5 Connection of peripheral devices

Before connecting or disconnecting of additional devices (printer, PC) to the data interface, always disconnect the balance from the power supply.

With your balance, only use accessories and peripheral devices by KERN, as they are ideally tuned to your balance.

6.6 Initial Commissioning

In order to obtain exact results with the electronic balances, your balance must have reached the operating temperature (see warming up time chap. 1). During this warming up time the balance must be connected to the power supply (mains, accumulator or battery).

The accuracy of the balance depends on the local acceleration of gravity. Strictly observe hints in chapter Adjustment.

6.7 Adjustment

As the acceleration value due to gravity is not the same at every location on earth, each balance must be coordinated - in compliance with the underlying physical weighing principle - to the existing acceleration due to gravity at its place of location (only if the balance has not already been adjusted to the location in the factory). This adjustment process must be carried out for the first commissioning, after each change of location as well as in case of fluctuating environment temperature. To receive accurate measuring values it is also recommended to adjust the balance periodically in weighing operation.

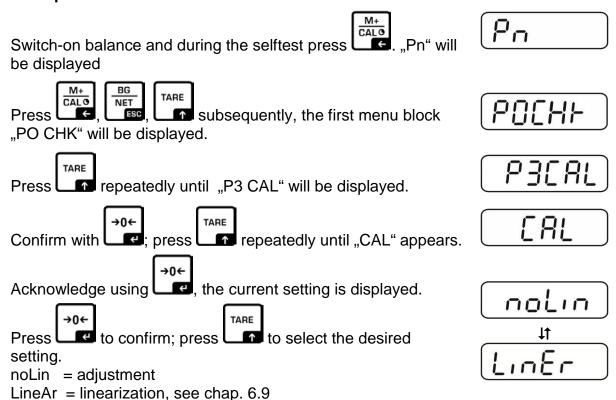
6.8 Adjustment

As the acceleration value due to gravity is not the same at every location on earth, each display unit with connected weighing plate must be coordinated - in compliance with the underlying physical weighing principle - to the existing acceleration due to gravity at its place of location (only if the weighing system has not already been adjusted to the location in the factory). This adjustment process must be carried out for the first commissioning, after each change of location as well as in case of fluctuating environment temperature. To receive accurate measuring values it is also recommended to adjust the display unit periodically in weighing operation.



- In weighing systems with a resolution of < 15 000 dividing steps an adjustment is recommended.
 In weighing systems with a resolution of > 15 000 dividing steps a linearisation is recommended (see chap. 6.10).
- Prepare the required adjustment weight. The adjustment weight to be used depends on the capacity of the weighing system. Carry out adjustment as near as possible to the weighing system's maximum weight. Info about test weights can be found on the Internet at: http://www.kern-sohn.com.
- Observe stable environmental conditions. Stabilisation requires a certain warm-up time.

Call up menu:



How to carry out adjustment:

Confirm menu setting "noLin" by Ensure that there are no objects on the weighing plate.

Wait for stability display, then press

✓o←

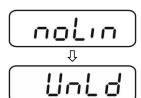
The currently set adjustment weight will be displayed.

To change by using the navigation buttons (see chap. 2.2.1) select the desired setting, the active digit is flashing.

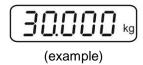
Carefully place adjusting weight in the centre of the weighing

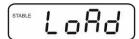
plate. Wait for stability display, then press — "PASS" will be displayed.

After the adjustment the balance will carry out a self-test. Remove adjusting weight **during** selftest, balance will return into weighing mode automatically. An adjusting error or incorrect adjusting weight will be indicated by the error message; repeat adjustment procedure.











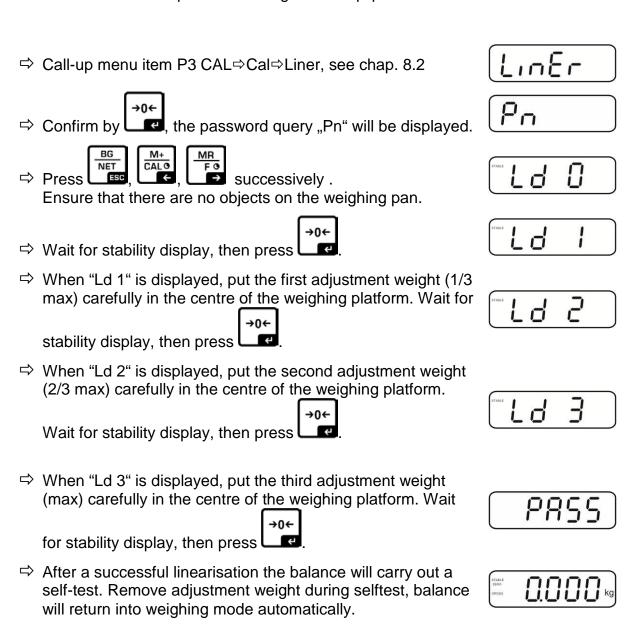


6.9 Linearisation

Linearity shows the greatest deviation of a weight display on the scale to the value of the respective test weight according to plus and minus over the entire weighing range. If linearity deviation is discovered during a monitoring of test equipment, you can improve this by means of linearization.



- In balances with a resolution of > 15 000 dividing steps carrying out a linearisation is recommended.
- Carrying out linearization is restricted to specialist staff possessing well acquainted with the workings of weighing scales.
- The test weights to be used must be adapted to the weighing scale's specifications; see chapter "Monitoring of test equipment".
- Observe stable environmental conditions. Stabilisation requires a certain warm-up time.
- After successful linearisation you will have to carry out calibration; see chapter "Monitoring of test equipment".



7 Operation

7.1 Start-up

Start balance by pressing OFF. The unit will carry out a self-test. As soon as the weight display appears, the instrument will be ready to weigh.

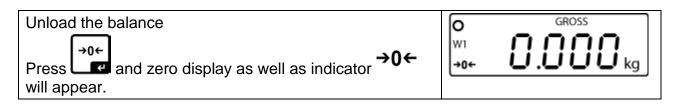


7.2 Switching Off



7.3 Zeroing

Resetting to zero corrects the influence of light soiling on the weighing plate. The unit is equipped with an automatic zero setting function. Therefore the unit can be reset to zero at any time as follows:



7.4 Decimal point

The position of the decimal point can be adjusted in the menu as follows:

Invoke menu item "P3 CAL", see chap. 8.2	P3 [RL
Press . "Count" is displayed.	CoUnt
Press , "Deci" will be displayed	GEC!
Press , the last saved decimal points will be displayed: Example: "0.000 kg"	0.000 kg
Press to change through the different decimal places.	0.0000 kg
	□ kg
	0.00 kg
Press to confirm the desired position of the decimal point. "deCi" is displayed.	4EC1
Return to weighing mode using	O GROSS W1

7.5 Simple weighing

Place load – Wait for stability display O – Read-off weighing result.

i

Overload warning

Overloading exceeding the stated maximum load (max) of the device, minus a possibly existing tare load, must be strictly avoided. This could damage the instrument.

Exceeding the maximum load is indicated by the display



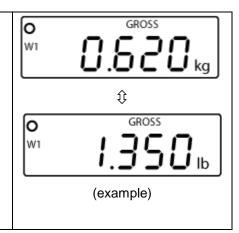
and an audio sound. Unload weighing system or reduce preload.

7.6 Switch-over weighing unit Enable weighing unit:

Call-up menu item "P5 Unt", see chap. 8.2	PS Unt
Press and the first weighing unit with the current setting will be displayed.	□ kg
Use to enable (on) or to disable (oFF) the displayed unit.	oFF kg
Acknowledge with . The display change automatically to the next unit.	ا ا
Use to enable (on) or to disable (oFF) the displayed unit.	oFF g
Repeat sequence for each weighing unit. Return to weighing mode using	O GROSS W1

Switch-over weighing unit:

Keep pressed, the display changes over to the weighing units activated before (e.g. kg ≒ lb)



7.7 Weighing with tare

Deposit weighing vessel. After successful standstill Ю W1 TARE **→0**← control press the L button. Zero display and indicator "NET" will appear. The weight of the container is now internally saved. Weigh the load, the net weight will be indicated. О W1 The weight of the weighing container will be displayed as 0 a minus number after removing the load and the weighing W1 container. The tare procedure can be repeated as many times as necessary, for example with initial weighing of several components for a mix (add-on weighing). The limit is reached when the taring range capacity (see type plate)is To change between gross weight and net weight, press BG NET To delete the tare value, remove load from weighing plate and press (

7.8 Weighing with tolerance range

You can set an upper or lower limit when weighing with tolerance range and thus ensure that the weighed load remains exactly within the set limits.

During tolerance tests such as dosing, portioning and sorting the unit will indicate exceeded or undershot limits by emitting an optical or acoustic signal.

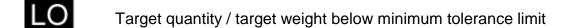
Audio signal:

The acoustic signal depends on the settings in menu block "BEEP". Options:

- no Acoustic signal turned off
- ok An acoustic signal sounds when load is within tolerance limits
- ng An acoustic signal sounds when load is beyond tolerance limits

Optical signal:

The symbols LOOK HI indicate whether the load is within the two tolerance limits.



OK Target quantity / target weight within tolerance range

Target quantity / target weight exceeds maximum tolerance limit

The settings for tolerance check may be called up either via menu block "P0 CHK" (see chap. 8.2) or faster via the key combination



7.8.1 Tolerance check for target weight

Settings PRINT	O GROSS W1 →0←
Press and at the same time in weighing mode.	
"net H" will be displayed.	
Press the display for entering the lower limit value "nEt Lo" appears.	
Press, the current setting will be displayed. The decimal point at the extreme left flashes.	
To enter the lower limit, e. g. 1000 Kg, press the navigation keys (See chap. 2.2.1); the currently enabled digit will be flashing.	
Confirm input by →0←.	
Press repeatedly until "nEt H" will be displayed.	~EF H
Press , the current setting for the upper limit will be displayed.	000.000 _{kg}
Press the navigation keys (see chap. 2.2.1) to enter the upper limit, e.g. 10.000 kg; the currently enabled digit will be flashing.	0 10.000 _{kg}
Confirm input by →0←.	_5E H
Press repeatedly until "BEEP" will be displayed.	BEEP kg

Press and the current setting for the acoustic signal will be shown.	oh
Select desired setting (no, ok, ng) by TARE.	
Confirm input by .	8888
Press; weighing system is in tolerance weighing mode. From here evaluation takes place whether the load is within the two tolerance limits.	O GROSS W1

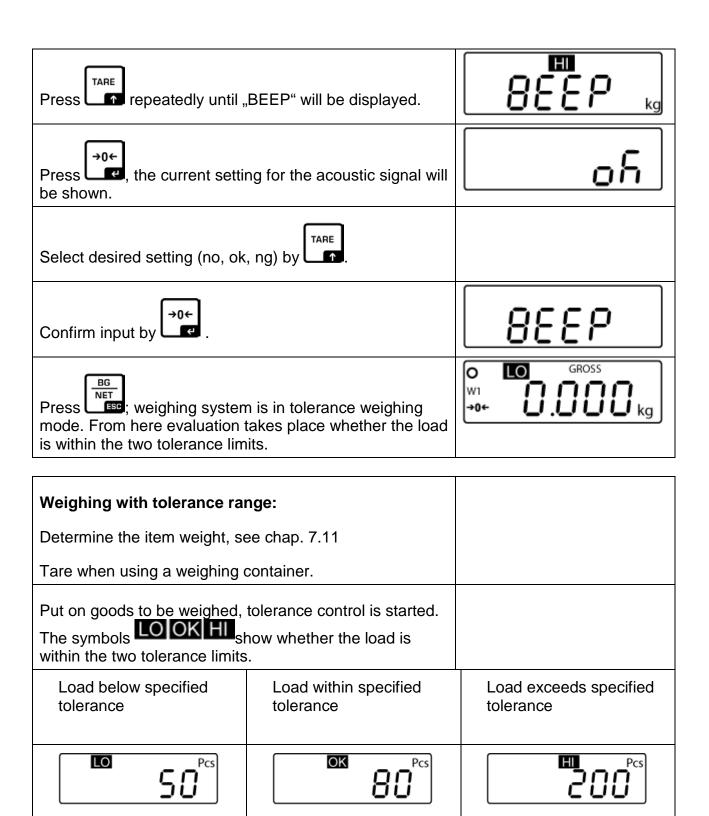
Weighing with tolerance ra	nge:	O GROSS
Tare when using a weighing	container.	→0← U.U U kg
Put on load, tolerance control LOOK HI show whether tolerance limits.	I is started. The symbols the load is within the two	
Load below specified tolerance	Load within specified tolerance	Load exceeds specified tolerance
o GROSS w1 D. S D D kg	o ok GROSS w1 5.000 kg	o GROSS W1 /5.000kg



- The tolerance control is not active when the weight is under 20d.
- To delete limits, enter "00.000 kg".

7.8.2 Tolerance check for target quantity

	O GROSS
Press and at the same time in weighing	w₁ →0← 0.000 kg
mode. "net H" will be displayed.	nEt H
Press repeatedly, until the display for entering the lower limit value "PCS L" appears.	PES L
Press, the current setting will be displayed.	000000 Pcs
To enter the lower limit, e. g. 75 items, press the navigation buttons (see chap. 2.2.1); the currently enabled digit will be flashing.	000075 ^{Pcs}
Confirm input by →0←.	P[5 L
Press repeatedly, until the display for entering the upper limit value "PCS H" appears.	PCS H
Press , the current setting for the upper limit will be displayed.	000000 Pcs
To enter the upper limit, e. g. 100 items, press the navigation buttons (see chap. 2.2.1); the currently enabled digit will be flashing.	000 100 Pcs
Confirm input by →0←.	PES H





- The tolerance control is not active when the weight is under 20d.
- To delete limits, enter "00000 PCS".

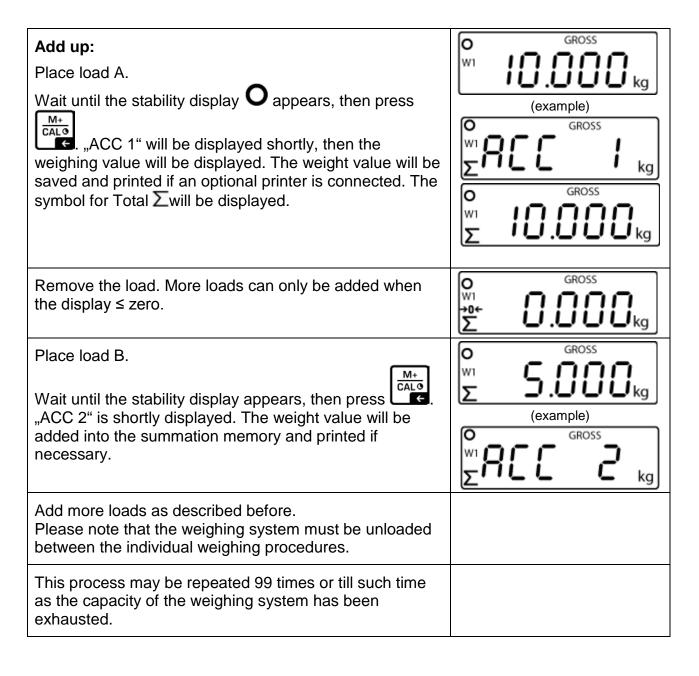
7.9 Manual totalizing

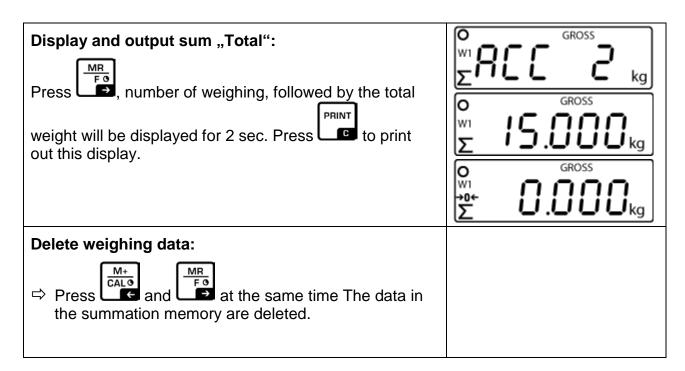
With this function the individual weighing values are added into the summation

memory by pressing and edited, when an optional printer is connected.



- Menu setting:
 - "P2 COM" ⇒ "MODE" ⇒ "PR2", see chap. 8.2
- The totalizing function is not active when the weight is under 20d.





Printout example:

No.: 1	1
NT: 6.20oz	
TW: 0.00oz	
GW: 6.20oz	

No.: 2	2
NT: 9.40oz	
TW: 0.00oz	
GW: 9.40oz	

Total	3
No.: 2	•
Total: 15.60oz	

1 First weighing

2 Second weighing

3 Number of weighings / total









7.10 Automatic adding-up

With this function the individual weighing values are automatically added into the

summation memory when the balance is unloaded without pressing edited, when an optional printer is connected.



Menu setting:

"P2 COM" ⇒ "MODE" ⇒ "AUto"", see chap. 8.2

Add up: Place load A. After the standstill control sounds a signal tone. The weighing value will be added to the summation memory and printed. "ACC 1" will be displayed shortly, then the weighing value will be displayed.	O GROSS kg O GROSS W1
Remove the load. More loads can only be added when the display ≤ zero.	O GROSS W1
Place load B. After the standstill control sounds a signal tone. The weighing value will be added to the summation memory and printed. "ACC 2" will appear briefly, followed by the weighing value.	GROSS kg GROSS GROSS MI GROSS MI S GROSS MI MI MI MI MI MI MI MI MI
Add more loads as described before. Please note that the weighing system must be unloaded between the individual weighing procedures.	
This process may be repeated 99 times or till such time as the capacity of the weighing system has been exhausted.	

1

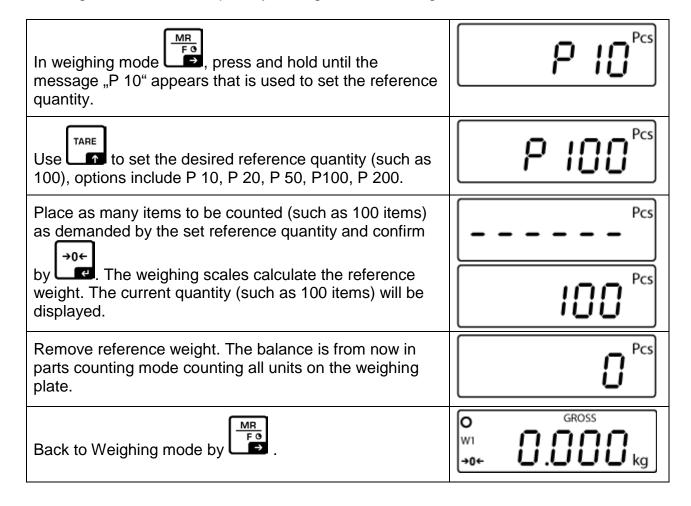
Display and delete the weighing data, as well as printout example see chap. 7.8.

7.11 Parts counting

Before the balance can count parts, it must know the average part weight (i.e. reference). Proceed by putting on a certain number of the parts to be counted. The balance determines the total weight and divides it by the number of parts, the so-called reference quantity. Counting is then carried out on the basis of the calculated average piece weight.

As a rule:

The higher the reference quantity the higher the counting exactness.



7.12 Percentage weighing

Percentage weighing allows for displaying the weight in percentages with regard to the reference load mass.

In the weighing mode, push button (ca. 3 s) until "rEF 10%" is displayed.	-EF 10%
Using button, select the desired percentage value which shall serve as a reference value. Here, for example 100%.	(example)
Put a sample with the mass corresponding to the set percentage value on the plate and push button. The following indication "%" shall be displayed for a while.	%
The sample mass percentage value will be displayed.	(example) %
Put away the reference load. "0.0%" shall be displayed again.	□ %
Put the controlled object. The percentage value of the controlled object mass shall be displayed with regard to the reference load.	(example)
Return to the weighing mode, pushing button, again.	O GROSS W1

7.13 Animal weighing

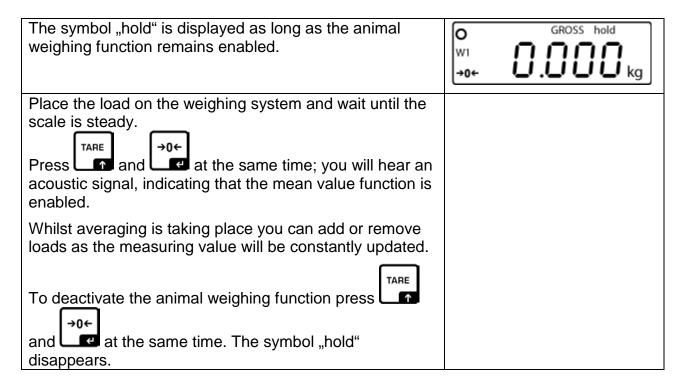
The mean value function is suitable for weighing restless loads.

The weighing system will display a mean value derived from several weighing results.

The animal weighing program can be enabled by either calling up menu block "P4 OTH" ⇒ "ANM" ⇒ "ON" (See chap. 8.2) or faster via key combination.







7.14 Lock keyboard

In the menu item "P4 OTH" ⇒ "LOCK" (see chap. 8.2) the keyboard lock can be enabled/disabled.

Whilst the function is enabled the keyboard will self-lock after no key has been pressed for 10 minutes. "K-LCK" will be displayed as soon as a key is pressed.

+0←

To disable the lock, press on, bold plus (2 s) until "U LCK" appears.

PRINT

7.15 Display background illumination

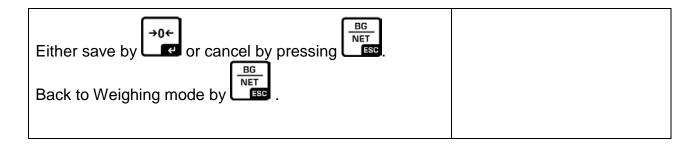
Keep pressed (3s) until "SEtbL" appears.	See
Press again, the current setting will be displayed.	
Press to select the desired setting.	

bl on Continuous background lighting

bl off Background illumination off

bl Auto Automatic background illumination on when weighing pate is loaded or key

pressed.

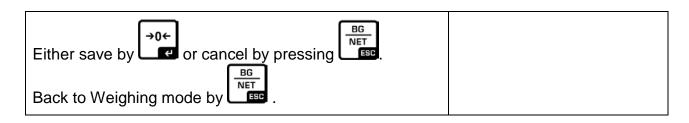


7.16 Automatic switch-off function "AUTO OFF"

The unit is automatically switched off within the preset time when the display unit or the weighing bridge are not operated.

Keep pressed (3s) until "SEtbL" appears.	SEEBL kg
Press to call up Auto-Off function. "SEtoF" appears.	© SE F □ Kg
Press, the current setting will be displayed.	

- of 0 AUTO OFF function disabled
- of 3 Weighing system will be turned off after 3 min.
- of 5 Weighing system will be turned off after 5 min.
- of 15 Weighing system will be turned off after 15 min.
- of 30 Weighing system will be turned off after 30 min.



8 The menu

8.1 Navigation in the menu

Call up menu	⇒ Switch-on balance and during the selftest press .
	Press NET Subsequently, the first menu block "PO CHK" will be displayed.
Select menu block	⇒ With help of , the individual menu items can be selected one after the other.
Select setting	⇔ Confirm selected menu item by pressing
Change settings	⇒ To change to the available settings, press the navigation keys (see chap. 2.2.1).
Acknowledge setting / exit the menu	⇒ Either save by pressing or cancel by pressing
Return to weighing mode	⇒ Press Press repeatedly to exit menu.

8.2 Menu overview

Menu block Main menu	Menu item Submenu	Available	Available settings / explanation		
PO CHK Weighing with	nEt H	Upper limit value "Tolerance check weighing", input see chap. 7.8.1			
tolerance range, see chap. 7.8	nEt L	Lower limit	value "Tolerance check weighing", chap. 7.8.1		
	PCS H		it value "Tolerance check counting", chap. 7.8.2		
	PCS L		it value "Tolerance check counting", chap. 7.8.2		
	BEEP	no	Acoustic signal for weighing with tolerance range switched off		
		ok	Audio sound when load is within tolerance limits		
		nG	Audio sound when load is beyond tolerance limits		
P1 rEF Zero point settings	A2n0	Automatic zero point correction (Autozero) by changing the display, digits selectable (0.5d, 1d, 2d, 4d)			
	0AUto	Zero setting range Load range where the display after switching-on the balance is set to zero. Selectable 0, 2, 5, 10, 20, 30, 50, 100 %			
	OrAGE	Zero setting range Load range where the display is set to zero by pressing ••• Selectable 0, 2, 4, 10, 20*, 50, 100%.			
	OtArE	Automatic taring "on / off", taring range adjustable in menu item "0Auto".			
P2 COM Interface parameters	MODE	CONT ST1	S0 on selectable "sending 0", yes / no		
parameters		STC	Continuous data output of stable weighing value		
		PR1	Output after pressing PRINT		
		PR2	Manual totalizing, see chap. 7.9. Press and the weighing value will be		
			added to the summation memory and issued.		

		AUTO*	This function weighing va	atic add-up see chap. 7.10. In is used to issue and add individual lues automatically to the summation unloading of weighing scale.
		ASK	Remote control instructions	
		wirel	Not docum	ented
	BAUd	Available	Baudrate: 6	500, 1200, 2400, 4800, 9600*
	Pr	7E1	7 bits, eve	, ,
		701	7 bits, odd	1 7
		8n1*	8 bits, no	•
	PtYPE	tPUP*		printer setting
		KCP	Not docun	nented
	LAb	Lab x	Data outp	ut format
	Prt	Prt x	•	
	LAnG	eng*	Standard	settings English
		chn		
P3 CAL	CoUnt	Display in	olay internal resolution sition of the decimal point ting balance type, capacity (Max) and readability (d)	
Configuration data	dECL	Position of		
	dUAL			
		off	Single-range balance	
			r1 inC	Readability
			r1 CAP	Capacity
		on	Dual range	
			r1 inc	Readability 1st weighing range
			r1 cap	Capacity 1st weighing range
			BG NET ESC	
			r1 inc	Readability 2nd weighing range
			r1 cap	Capacity 2nd weighing range
	CAL	noLin		
	LinEr For linearisation see chapter 6.9		•	
	Grb	not docur	ocumented	
P4 otH	LoCK	on	Keyboard lock enabled	
oFF* Keyboard lock disable				
	Anm	on	Animal weighing enabled, see chap. 7.12	
		oFF*	Animal weighing disabled	

P5 Unt	kg	on*
Switch-over		off
weighing unit	g	on*
see chap. 7.6		off
000 011api 710	lb	on*
		off
	oz	on*
		off
P6 XCL		not documented
P7 rSt		→0←
		Use to reset balance settings to factory default.

Factory settings are marked by *.

Tab. 1. Printout examples Standard printer

Lab Prt	0	1	2	3
0~3	GS: 5.000kg	**************************************	**************************************	NT: 5.000kg TW: 5.000kg GW: 10.000kg TOTAL: 10.000kg
4~7	**************************************	**************************************	**************************************	No.: 1 NT: 5.000kg TW: 5.000kg GW: 10.000kg TOTAL: 10.000kg

GS / GW	Gross weight	NO	Number weighing processes
NT	Net weight	TOTAL	Total of all individual weighings
TW	Tare weight		

9 Servicing, maintenance, disposal

9.1 Cleaning

- Before cleaning, disconnect the appliance from the operating voltage.
- Do not use aggressive detergents (solvents or similar).

9.2 Servicing, maintenance

The appliance may only be opened by trained service technicians who are authorized by KERN.

Before opening, disconnect from power supply.

9.3 Disposal

Disposal of packaging and appliance must be carried out by operator according to valid national or regional law of the location where the appliance is used.

9.4 Error messages

Error message	Description
HAAAAAA	Excess load if weight exceeds capacity of +9d
LLLLL	Underweight (less than 20 d)
	The weight is too low (less than -20 d)
E3	Zero setting range exceeded on start-up of balance.
Erry	Zero setting range during start-up of weighing scale or on pressing of exceeded.
Err30	Is displayed on setting weighing scale to zero with without load
Err3!	For parts counting and percentage calculation: Weighed value < zero
Rdd-oF	For add-up: Total number of weighings above 999
tot-of	For add-up: Total weight above 999999
FA ILLL	Adjustment failed
H-LoH	Keyboard locked
U-LoH	Keyboard unlocked
686-60	Capacity of batteries exhausted. (Battery voltage below 5.7 V, automatic shutdown happens at less than 5.4 V)

Should other error messages occur, switch balance off and then on again. If the error message remains inform manufacturer.

10 Data output RS232C

You can print weighing data automatically via the RS 232C interface or manually by pressing via the interface according to the setting in the menu.

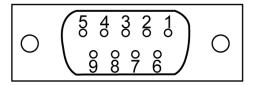
This data exchange is asynchronous using ASCII - Code.

The following conditions must be met to provide successful communication between the weighing system and the printer.

- Use a suitable cable to connect the display unit to the interface of the printer. Faultless operation requires an adequate KERN interface cable.
- Communication parameters (baud rate, bits and parity) of display unit and printer must match. For a detailed description of interface parameters, please refer to chapter 8, Menu block "P2 COM"

10.1 Technical data

Connection 9 pin d-subminiature bushing



Pin 2 input

Pin 3 output

Pin 5 signal earth

Baud rate Optional 600/1200/2400/4800/9600

Parity 8 bits, no parity / 7 bits, even parity / 7 bits, odd parity

10.2 Printer mode

Printout examples (KERN YKB-01N):

Weighing

ST, GS 1.000kg

Symbols:

ST	Stable value
US	Instable value
GS/GW	Gross weight
NT	Net weight
TW	Tare weight
NO	Number weighing processes
TOTAL	Total of all individual weighings
<lf></lf>	Space line
<lf></lf>	Space line

• Counting



10.3 Remote control instructions

Com mand	Function	Printout examples
S	Stable weighing value for the weight is sent via the RS232 interface	ST,GS 1.000KG
W	Weighing value for the weight (stable or unstable) is sent via the RS232 interface	US,GS 1.342KG ST,GS 1.000KG
Т	No data are sent, the balance carries out the tare function.	-
Z	No data are sent, the zero-display appears.	-
Р	Quantity will be sent via the RS232-interface	10PCS

10.4 KERN Communications Protocol (KERN Interface Protocol)

10 0 "10"	Shows all implemented KCP commands
I0 0 "I1"	Showing KCP level and KCP version
I0 0 "I2"	Sending weighing data
I0 0 "I3"	Inquiry software version
10 0 "14"	Inquiry serial number
10 0 "S"	Sending stable value
10 0 "SI"	Sending current value (also instable)
10 0 "SIR"	Sending current value (also instable) and repeating
I0 0 "Z"	Zeroing
I0 0 "ZI"	Zeroing (also instable)
10 0 "@"	Delete all settings
I0 1 "T"	Taring
I0 1 "TAC"	Delete tare value
I0 1 "TI"	Taring (stable and unstable)

11 Instant help

In case of an error in the program process, briefly turn off the balance and disconnect from power supply. The weighing process must then be restarted from the beginning.

Help:

Fault Possible cause

The displayed weight does not glow.

- The balance is not switched on.
- The mains supply connection has been interrupted (mains cable not plugged in/faulty).
- Power supply interrupted.
- (Rechargeable) batteries are inserted incorrectly or empty
- No (rechargeable) batteries inserted

The displayed weight is permanently changing

- Draught/air movement
- Table/floor vibrations
- Weighing pan has contact with other objects.
- Electromagnetic fields / static charging (choose different location/switch off interfering device if possible)

The weighing value is obviously wrong

- The display of the balance is not at zero
- Adjustment is no longer correct.
- Great fluctuations in temperature.
- The balance is on an uneven surface.
- Electromagnetic fields / static charging (choose different location/switch off interfering device if possible)

Should other error messages occur, switch balance off and then on again. If the error message remains inform your specialist dealer.

12 Declaration of conformity

The current EC/EU Conformity declaration can be found online in:

www.kern-sohn.com/ce